Impression Rail





IMPRESSION RAIL

Impression Rail is an aluminum railing that provides unobstructed views with quick and easy installation.

Classic Wrought Iron Aesthetics Unobstructed Views Secure, Strong, Code-Compliant System Low Maintenance Fast & Intuitive Installation Lightweight

No Special Tools required for Installation

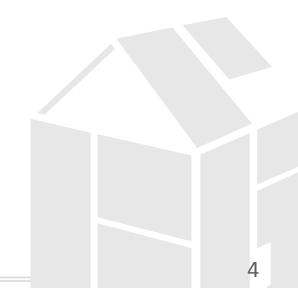


INSTALLER: Why Impression Rail from CPG BP?

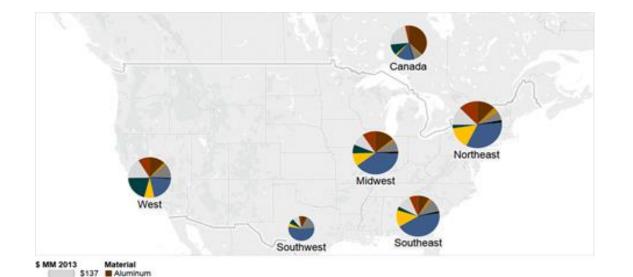
- Impression Rail offers a best-in-class knock-down aluminum railing installation that is both fast and intuitive
- The design of Impression Rail focuses on the details that installers care about:
 - (1) Stainless Steel, color-matched fasteners with aT-20 drive
 - (2) An Installation Tool that easily locates the brackets on the post
 - (3) Brackets have been designed to hide the cuts on the railing, while still offering a desirable appearance
 - (4) Touch Up Paint to hide any scratches on the railing
- Composite Top Rails and Post Sleeves easily integrate with Impression Rail to offer a customized installation
- Priced competitively with knock-down aluminum railing
- Readily available through CPG BP dealer network
- Promoted and supported by AZEK and TimberTech contractor programs, sales tools, and field support



Aluminum Railing Category Introduction



Railing Category Overview – Regional Breakdown



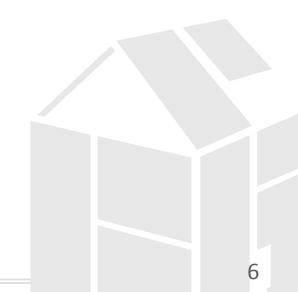
 Aluminum is the #1 railing material type in Canada and the #2 material type in the Midwest

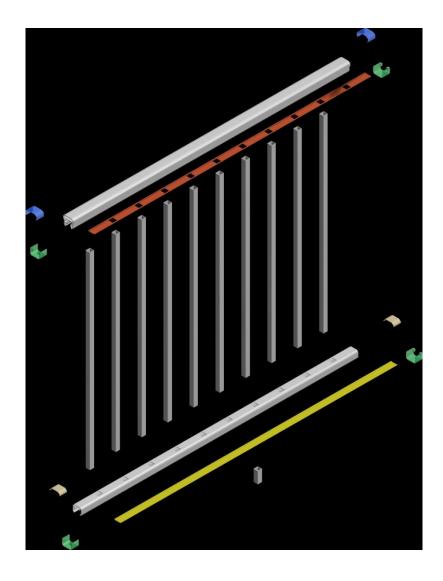
Railing Sales by Material Type (\$MM)						
Material	Northeast	Midwest	Southeast	West	Canada	Southwest
РТ	167	165	166	75	42	74
Softwoods	12	28	11	76	27	9
PVC	75	41	50	28	4	6
WPC	61	39	25	32	9	4
Aluminum	60	59	33	44	99	10
Iron	33	37	40	44	20	22
Hardwoods	17	6	7	7	3	0
Stainless Steel	63	39	41	61	62	12
Other	7	5	4	2	1	0
Total	495	419	377	369	267	137

\$200 Herdwoods \$300 Iron \$400 Other \$494 PT PVC Softwoods Stainless Steel WPC



Impression Rail Design Introduction





Best in Class Installation: Easy, Intuitive, and Secure

Classic Curves & Edges on the Top Rail, Bottom Rail, Post Caps, and Skirts

Integration with CPG BP Composite Top Rails / Post Sleeves

Minimized View Obstruction

Step 1: Install Posts, Skirts, & Pre-Drill Posts for Saddle Brackets





 Installation Tool will be sold separately and will be offered as promotional collateral

Step 2: Install Saddle Brackets on Posts





- 4 Saddle Brackets are included in every kit; the Top and Bottom Saddle Brackets are identical
- Best in Class Fasteners:
 - Head-coated Black
 - Self-tapping
 - 304 stainless steel
 - Torx drive with bit included in kit

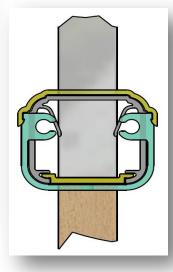


Step 3: Install Bottom Rail on Saddle Bracket



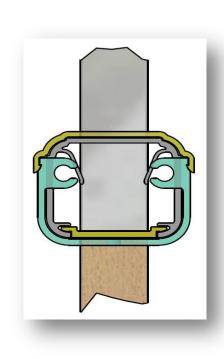


- Bottom Rail sits inside the Saddle Bracket
- Bottom Bracket Cover snaps over the Bottom Rail, locking it in place



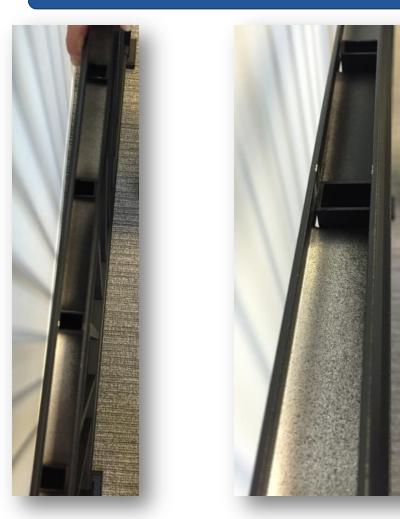
Step 4: Install Balusters into Bottom Rail

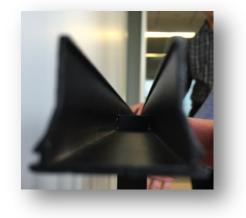




 Balusters and Bottom Rail Tension Legs have a nominal interference of 0.075" and a minimal interference of 0.070", ensuring a secure connection

Step 5: Place Insert on Balusters





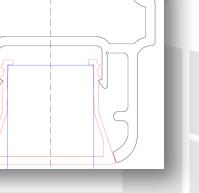
- Insert is easily installed on the Balusters with a 0.030" nominal interference and a 0.015" minimum interference
- Stop on Insert allows the Balusters to be fully engaged into the Insert with ease

Step 6: Place Top Rail on Insert



- Snap between Insert and Top Rail is located where both parts are flexible – allowing for an easy snap
- Double snap feature makes installation intuitive
- Space between the top of the Baluster and the Top Rail will allow for wiring of Lighting



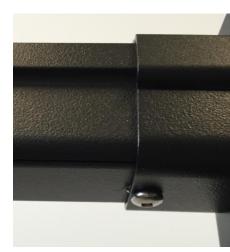


Step 7: Install Top Rail Bracket Covers & Fasten Top Rail to Saddle Brackets







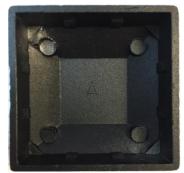


*Screw heads will be colormatched

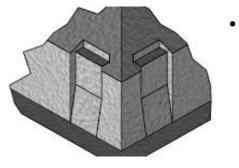
Step 8: Install Post Caps







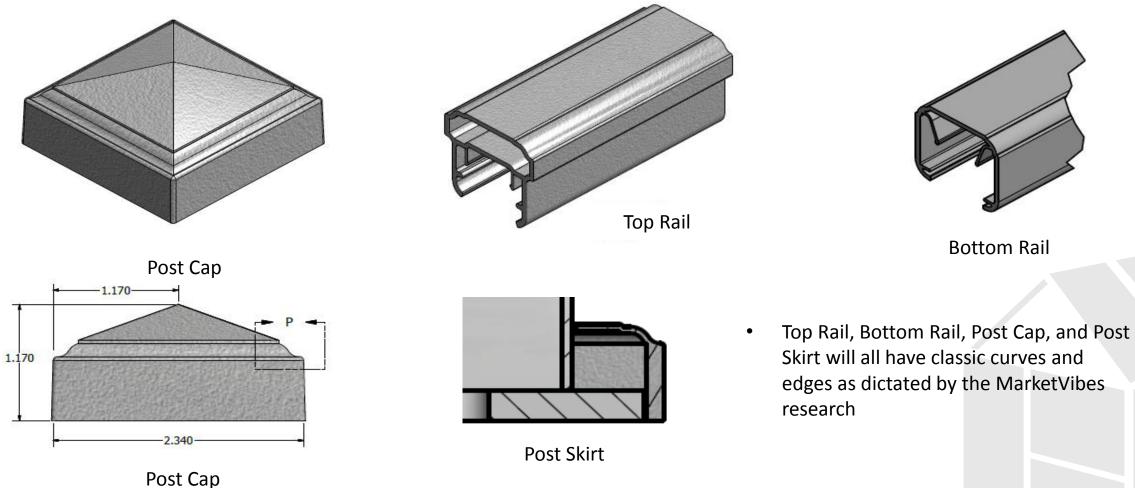
Post Cap



Inside of Post Cap

Post Cap is compression fit onto the Post, with a stop once it is fully installed

Product Design Criteria: Classic Curves & Edges



Product Design Criteria: Integration of CPG BP Composite Top Rail & Post Sleeves



- AZEK Top Rails and the RadianceRail Top Rail can fit over and be fastened to the Aluminum Rail Top Rail
- RadianceRail Top Rail can be used with 3" Aluminum Posts, but the AZEK Top Rails must be installed with CPG BP Post Sleeves
- CPG BP Post Sleeves will require different fasteners than Aluminum Posts, which offered as accessory fasteners

